

 **BOEING**
COMPONENT
MAINTENANCE MANUAL

TO: ALL HOLDERS OF ENTRY/SERVICE DOOR COMPONENTS COMPONENT MAINTENANCE
MANUAL 52-11-91

REVISION NO. 5 DATED JUN 01/95

HIGHLIGHTS

Pages which have been added or revised are outlined below together with the highlights of the revision. Remove and insert the affected pages as listed and enter Revision No. and date on the Record of Revision Sheet.

CHAPTER/SECTION
AND PAGE NO.

DESCRIPTION OF CHANGE

1002,1004-1009,
1011-1012,1015,
1019-1024,1029-1034,
1036-1039

Updated manual per latest engineering.

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HIGHLIGHTS

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ENTRY/SERVICE DOOR COMPONENTS

PART NUMBER SEE CONTENTS, PAGE 1

COMPONENT MAINTENANCE MANUAL
WITH
ILLUSTRATED PARTS LIST

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TITLE PAGE

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REVISION RECORD

- Retain this record in front of manual. On receipt of revision, insert revised pages in the manual, and enter revision number, date inserted and initial.

REVISION NUMBER	REVISION DATE	DATE FILED	BY	REVISION NUMBER	REVISION DATE	DATE FILED	BY

TEMPORARY REVISION AND SERVICE BULLETIN RECORD

BOEING SERVICE BULLETIN	BOEING TEMPORARY REVISION	OTHER DIRECTIVE	DATE OF INCORPORATION INTO MANUAL
52-37		PRR B10542-1 PRR B11420	OCT 10/84 OCT 10/86

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TR & SB RECORD

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2	BLANK		602	APR 10/87	01.1
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1	OCT 10/84	01	1001	OCT 10/84	01
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602	BLANK		*1023	JUN 01/95	01.1
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602	OCT 10/86	01.1	*1026	JUN 01/95	01.1
			*1027	JUN 01/95	01.1
			*1028	JUN 01/95	01.1
			*1029	JUN 01/95	01.1
			*1030	JUN 01/95	01.1
			*1031	JUN 01/95	01.1
			*1032	JUN 01/95	01.1
			*1033	JUN 01/95	01.1
			*1034	JUN 01/95	01.1

* = REVISED, ADDED OR DELETED

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*1035	JUN 01/95	01.1			
*1036	JUN 01/95	01.1			
*1037	JUN 01/95	01.1			
*1038	JUN 01/95	01.1			
*1039	JUN 01/95	01.1			
*1040	BLANK				

* = REVISED, ADDED OR DELETED

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TABLE OF CONTENTS

NOTE: This manual contains overhaul data for various components of the Entry/Service Door. Functions which cannot be performed by the use of standard industry practices are included in repair instructions for each component.

ENTRY/SERVICE DOOR COMPONENTS

<u>PART NUMBER</u>	<u>NOMENCLATURE</u>	<u>PAGE</u>
--	REPAIR-GENERAL	601, REPAIR-GEN
141T6265	CRANK, CARRIER	601, REPAIR 1-1
141T6510	CRANK, INPUT	601, REPAIR 2-1
258T3230	BRACKET, PULLEY	601, REPAIR 3-1
258T4240	BRACKET, PULLEY	601, REPAIR 4-1
258T3401	BRACKET, PULLEY	601, REPAIR 5-1
--	ILLUSTRATED PARTS LIST	1001

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INTRODUCTION

The instructions in this manual provide the information necessary to perform maintenance functions ranging from simple checks and replacement to complete shop-type repair.

This manual is divided into separate sections:

- | | |
|--|------------------------------|
| 1. Title Page | 4. List of Effective Pages |
| 2. Record of Revisions | 5. Table of Contents |
| 3. Temporary Revision &
Service Bulletin Record | 6. Introduction |
| | 7. Procedures & IPL Sections |

Refer to the Table of Contents for the page location of applicable sections. An asterisked flagnote *[] in place of the page number indicates that no special instructions are provided since the function can be performed using standard industry practices.

The beginning of the REPAIR section includes a list of the separate repairs, a list of applicable standard Boeing practices, and an explanation of the True Position Dimensioning symbols used.

An explanation of the use of the Illustrated Parts List is provided in the Introduction to that section.

All weights and measurements used in the manual are in English units, unless otherwise stated. When metric equivalents are given they will be in parentheses following the English units.

Design changes, optional parts, configuration differences and Service Bulletin modifications create alternate part numbers. These are identified in the Illustrated Parts List (IPL) by adding an alphabetical character to the basic item number. The resulting item number is called an alpha-variant. Throughout the manual, IPL basic item number references also apply to alpha-variants unless otherwise indicated.

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INTRODUCTION

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REPAIR – GENERAL

1. Content

- A. Each separate repair includes, as applicable, check, repair and refinish instructions.

2. Standard Practices

- A. Refer to the following standard practices as applicable, for details of procedures in individual repairs.

20-20-01 Magnetic Particle Inspection
20-20-02 Penetrant Methods of Inspection
20-30-02 Stripping of Protective Finishes
20-41-01 Decoding Table for Boeing Finish Codes
20-43-01 Chromic Acid Anodizing
20-50-03 Bearing Installation and Retention

3. Materials

NOTE: Equivalent substitutes may be used.

- A. Primer -- BMS 10-11, type 1 (Ref 20-60-02)
B. Grease -- BMS 3-24 (Ref 20-60-03)
C. Sealant -- BMS 5-95 (Ref 20-60-04)
D. Enamel -- BMS 10-11, type 2, BAC702 white (Ref 20-60-02)

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REPAIR-GENERAL

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4. Dimensioning Symbols

A. Standard True Position Dimensioning Symbols used in applicable repair procedures are shown in Fig. 601.

—	STRAIGHTNESS	⊕	THEORETICAL EXACT POSITION OF A FEATURE (TRUE POSITION)
▭	FLATNESS	∅	DIAMETER
⊥	PERPENDICULARITY (OR SQUARENESS)	S ∅	SPHERICAL DIAMETER
//	PARALLELISM	R	RADIUS
○	ROUNDNESS	SR	SPHERICAL RADIUS
⊙	CYLINDRICITY	()	REFERENCE
⌒	PROFILE OF A LINE	BASIC (BSC)	A THEORETICALLY EXACT DIMENSION USED TO DESCRIBE SIZE, SHAPE OR LOCATION OF A FEATURE FROM WHICH PERMISSIBLE VARIATIONS ARE ESTABLISHED BY TOLERANCES ON OTHER DIMENSIONS OR NOTES.
⌒	PROFILE OF A SURFACE	OR	
◎	CONCENTRICITY	DIM	
≡	SYMMETRY	-A-	DATUM
∠	ANGULARITY	Ⓜ	MAXIMUM MATERIAL CONDITION (MMC)
↗	RUNOUT	Ⓛ	LEAST MATERIAL CONDITION (LMC)
↗	TOTAL RUNOUT	Ⓢ	REGARDLESS OF FEATURE SIZE (RFS)
⊓	COUNTERBORE OR SPOTFACE	Ⓟ	PROJECTED TOLERANCE ZONE
∇	COUNTERSINK	FIM	FULL INDICATOR MOVEMENT

EXAMPLES

	STRAIGHT WITHIN 0.002		CONCENTRIC TO C WITHIN 0.0005 DIAMETER
	PERPENDICULAR TO B WITHIN 0.002		SYMMETRICAL WITH A WITHIN 0.010
	PARALLEL TO A WITHIN 0.002		ANGULAR TOLERANCE 0.005 WITH A
	ROUND WITHIN 0.002		LOCATED AT TRUE POSITION WITHIN 0.002 DIA RELATIVE TO DATUM B, REGARDLESS OF FEATURE SIZE
	CYLINDRICAL SURFACE MUST LIE BETWEEN TWO CONCENTRIC CYLINDERS, ONE OF WHICH HAS A RADIUS 0.010 INCH GREATER THAN THE OTHER		AXIS IS TOTALLY WITHIN A CYLINDER OF 0.010-INCH DIAMETER, PERPENDICULAR TO, AND EXTENDING 0.510-INCH ABOVE, DATUM A, MAXIMUM MATERIAL CONDITION
	EACH LINE ELEMENT OF THE SURFACE AT ANY CROSS SECTION MUST LIE BETWEEN TWO PROFILE BOUNDARIES 0.006 INCH APART RELATIVE TO DATUM PLANE A		EXACT DIMENSION IS 2.000
	SURFACES MUST LIE WITHIN PARALLEL BOUNDARIES 0.02 INCH APART AND EQUALLY DISPOSED ABOUT TRUE PROFILE	OR 2.000 BSC	

(NOTE THAT MAY ALSO APPEAR AS)

**True Position Dimensioning Symbols
 Figure 601**

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REPAIR-GENERAL

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CARRIER CRANK ASSEMBLY - REPAIR 1-1

141T6265-3, -5

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may only required stripping and restoration of original finish, refer to REFINISH instruction, Fig. 601. Item numbers refer to IPL Fig. 1.

1. Magnetic particle check crank (40) per 20-20-01.

2. Repair

A. Crank refinish -- Fig. 601

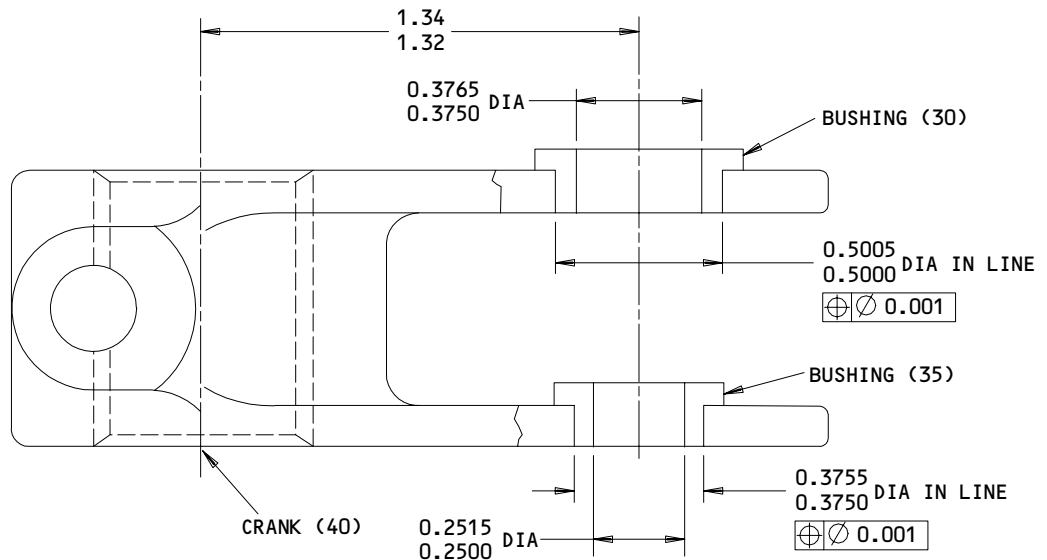
B. Bushing replacement (Fig. 601)

(1) Remove bushing.

(2) Install new bushing using shrink fit method per 20-50-03.

(3) Machine bushing I.D. to dimension shown.

(4) Fillet seal bushing flange with sealant.



REFINISH

CRANK (40) -- PASSIVATE (F-17.09)

ALL OVER

125/ ALL MACHINED SURFACES

MATERIAL: 17-4PH CRES

ALL DIMENSIONS ARE IN INCHES

Crank Repair
Figure 601

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REPAIR 1-1

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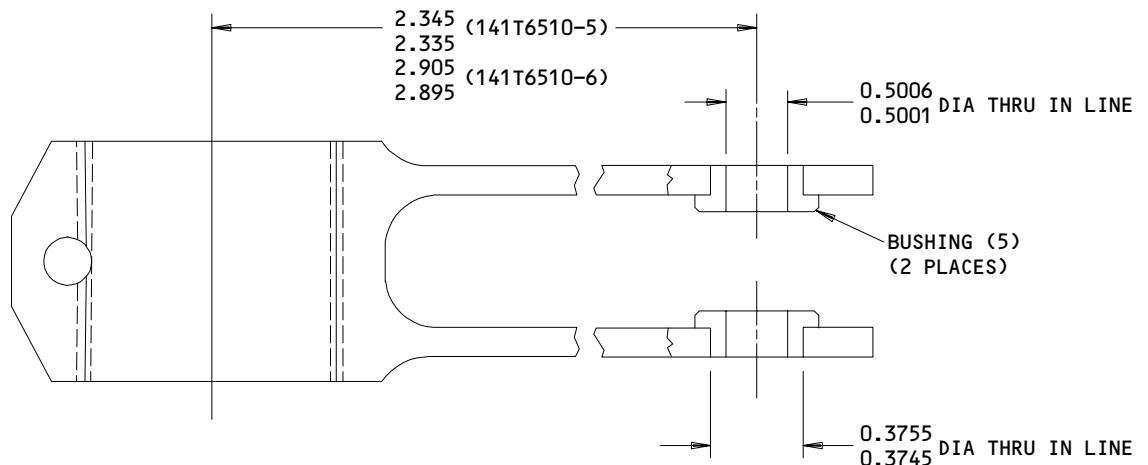
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INPUT CRANK ASSEMBLY - REPAIR 2-1

141T6510-5, -6

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. For repair of surfaces which may only required stripping and restoration of original finish, refer to REFINISH instruction, Fig. 601. Item numbers refer to IPL Fig. 2.

1. Penetrant check crank (10) per 20-20-02.
2. Repair
 - A. Crank refinish -- Fig. 601
 - B. Bushing replacement (Fig. 601)
 - (1) Remove bushing.
 - (2) Install new bushing using shrink fit method per 20-50-03 except use wet sealant.
 - (3) Machine bushing I.D. to dimension shown.
 - (4) Fillet seal bushing flange with sealant.



REFINISH

CRANK (10) -- CHROMIC ACID ANODIZE (F-17.04)
ALL OVER, THEN APPLY 1 COAT OF PRIMER (F-20.02)
AND ENAMEL (F-21.03) ALL OVER, EXCEPT ON SPLINES
AND IN HOLES FOR BUSHING

125/ ALL MACHINED SURFACES

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

Crank Repair
Figure 601

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REPAIR 2-1

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PULLEY BRACKET ASSEMBLY - REPAIR 3-1

258T3230-1, -2, -3, -4

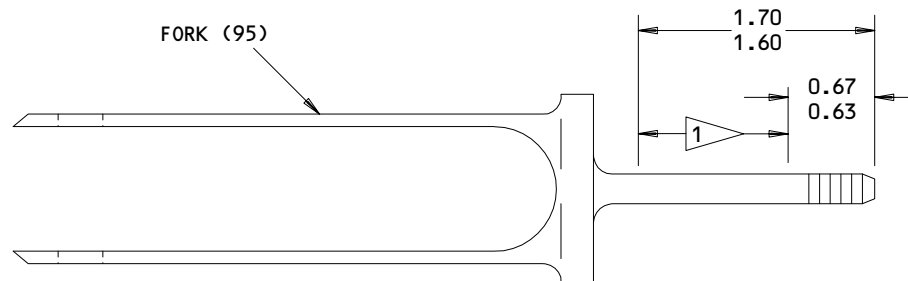
NOTE: Refer to REPAIR-GEN for list of applicable standard practices. Item numbers refer to IPL Fig. 4.

1. Penetrant check pulley (65), fork (95) per 20-20-02.

2. Repair

A. Refinish

- (1) Housing (25) -- Anodize (F-17.05) and apply one coat of primer (F-20.02) all over. Material: Al alloy
- (2) Pulley (65) -- Anodize (F-17.05) and apply one coat of primer (F-20.02) all over except omit primer in bore for bearing. Material: Al alloy
- (3) Fork (95) -- Fig. 601.



REFINISH

CHROMIC ACID ANODIZE (F-17.04) ALL OVER, AND
APPLY 2 COATS OF PRIMER (F-20.03) EXCEPT OMIT
PRIMER ON THREADS

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

- 1 APPLY 1 COAT OF ENAMEL, BMS 10-11, TYPE 2
(SRF-14.905-301) THIS LENGTH (258T4213-4
ONLY)

Fork Refinish
Figure 601

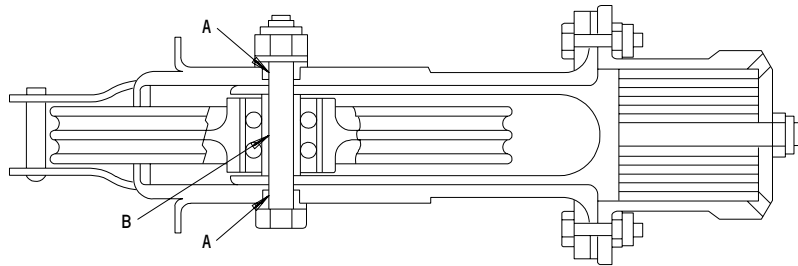
B. Replacement

- (1) Bearing (60) -- Install replacement bearing and roller swage both sides per 20-50-03 except install bearing with wet primer.

3. Assembly

- A. Install bolt (35), washer (40), nut (45) and bushings (50) with grease, BMS 3-24.
- B. Install housing (25) after installing bolt (35).
- C. Tighten nut (20) only until nut contacts housing (25).

4. Fits and Clearances



Ref Letter Fig.602	Mating Item No. IPL Fig.4	Design Dimension				Service Wear Limit		
		Dimension		Assembly Clearance		Dimension		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 50	0.3125	0.3140	0.0005	0.0030	0.3065	0.3180	0.0060
	OD 35	0.3110	0.3120					
B	ID 60	0.3120	0.3125	0.0000	0.0015	0.3090	0.3150	0.0030
	OD 35	0.3110	0.3120					

ALL DIMENSIONS ARE IN INCHES

**Fits and Clearances
 Figure 602**

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BRACKET ASSEMBLY - REPAIR 4-1

258T4240-2, -3, -4, -5

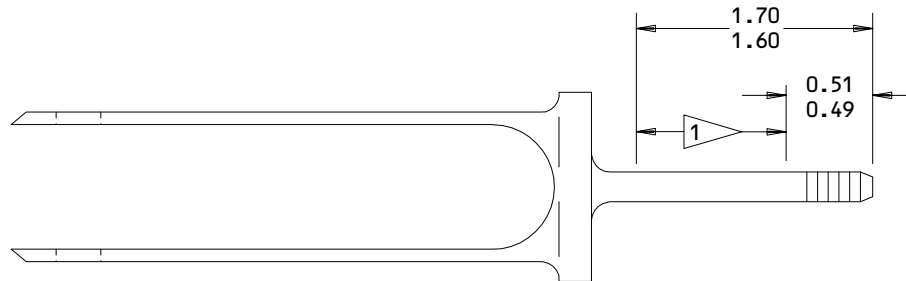
NOTE: Refer to REPAIR-GEN for list of applicable standard practices. Item numbers refer to IPL Fig. 5.

1. Penetrant check pulley (65), fork (95) per 20-20-02.

2. Repair

A. Refinish

- (1) Housing (25) -- Anodize (F-17.05) and apply one coat of primer (F-20.02) all over. Material: Al alloy
- (2) Pulley (65) -- Anodize (F-17.05) and apply one coat of primer (F-20.02) all over except omit primer in bore for bearing. Material: Al alloy
- (3) Fork (95) -- Fig. 601.



REFINISH

CHROMIC ACID ANODIZE (F-17.04) ALL OVER AND
APPLY 2 COATS OF PRIMER (F-20.03) EXCEPT OMIT
PRIMER ON THREADS

1 APPLY 1 COAT OF ENAMEL, BMS 10-11, TYPE 2
(SRF-14.905-301) THIS LENGTH (258T4213-4
ONLY)

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

Fork Refinish
Figure 601

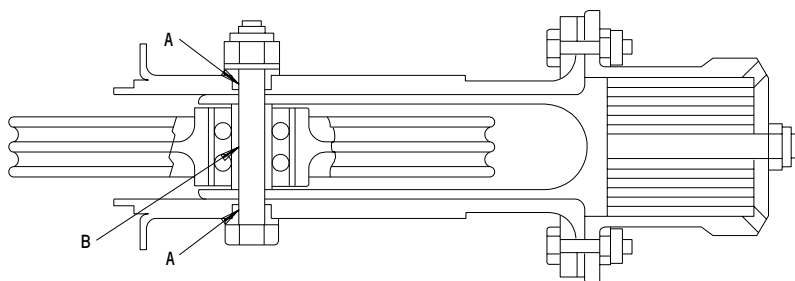
B. Replacement

- (1) Bearing (60) -- Install replacement bearing and roller swage both sides per 20-50-03 except install bearing with wet primer.

3. Assembly

- A. Install bolt (35), washer (40), nut (45) and bushings (50) with grease, BMS 3-24.
- B. Install housing (25) after installing bolt (35).
- C. Tighten nut (20) only until nut contacts housing (25).

4. Fits and Clearances



Ref Letter Fig.602	Mating Item No. IPL Fig.5	Design Dimension				Service Wear Limit		
		Dimension		Assembly Clearance		Dimension		Maximum Clearance
		Min	Max	Min	Max	Min	Max	
A	ID 50	0.3125	0.3140	0.0005	0.0030	0.3065	0.3180	0.0060
	OD 35	0.3110	0.3120					
B	ID 60	0.3120	0.3125	0.0000	0.0015	0.3090	0.3150	0.0030
	OD 35	0.3110	0.3120					

ALL DIMENSIONS ARE IN INCHES

Fits and Clearances
 Figure 602

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REPAIR 4-1

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PULLEY BRACKET ASSEMBLY – REPAIR 5-1

258T3401-1

NOTE: Refer to REPAIR-GEN for list of applicable standard practices. Item numbers refer to IPL Fig. 6.

1. Penetrant check pulley (65), fork (95) per 20-20-02.

2. Repair

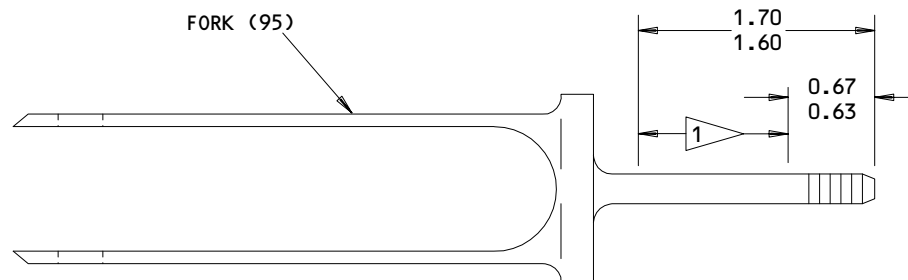
A. Refinish

(1) Housing (25) -- Anodize (F-17.05) and apply one coat of primer (F-20.02) all over. Material: Al alloy

(2) Pulley (65) -- Anodize (F-17.05) and apply one coat of primer (F-20.02) all over except omit primer in bore for bearing. Material: Al alloy

(3) Plate (90), fillers (115, 130), doubler (125), bracket (135) -- Chemically treat and apply one coat primer (F-18.06) all over. Material: Al alloy.

(4) Fork (95) -- Fig. 601.



REFINISH

CHROMIC ACID ANODIZE (F-17.04) ALL OVER, AND
APPLY 2 COATS OF PRIMER (F-20.03) EXCEPT OMIT
PRIMER ON THREADS

MATERIAL: AL ALLOY

ALL DIMENSIONS ARE IN INCHES

1 APPLY 1 COAT OF ENAMEL, BMS 10-11, TYPE 2
(SRF-14.905-301) THIS LENGTH (258T4213-4
ONLY)

Fork Refinish
Figure 601

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B. Replacement

- (1) Bearing (60) -- Install replacement bearing and roller swage both sides per 20-50-03 except install bearing with wet primer.

3. Assembly

- A. Install bolt (35), washer (40), nut (45) and bushings (50) with grease, BMS 3-24.
- B. Install housing (25) after installing bolt (35).
- C. Tighten nut (20) only until nut is 0.01-0.05 inch from housing (25).

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ILLUSTRATED PARTS LIST

1. This section lists and illustrates replaceable or repairable component parts. The Illustrated Parts Catalog contains a complete explanation of the Boeing part numbering system.

2. Indentures show parts relationships as follows:

Assembly

Detail Parts for Assembly

Subassembly

Attaching Parts for Subassembly

Detail Parts for Subassembly

Detail Installation Parts (Included only if installation parts may be returned to shop as part of assembly)

3. One use code letter (A, B, C, etc.) is assigned in the EFF CODE column for each variation of top assembly. All listed parts are used on all top assemblies except when limitations are shown by use code letter opposite individual part entries.

4. Letter suffixes (alpha-variants) are added to item numbers for optional parts, Service Bulletin modification parts, configuration differences (Except left- and right-hand parts), product improvement parts, and parts added between two sequential item numbers. The alpha-variant is not shown on illustrations when appearance and location of all variants of the part is the same.

5. Service Bulletin modifications are shown by the notations PRE SB XXXX and POST SB XXXX.

A. When a new top assembly part number is assigned by Service Bulletin, the notations appear at the top assembly level only. The configuration differences at detail part level are then shown by use code letter.

B. When the top assembly part number is not changed by the Service Bulletin, the notations appear at the detail part level.

6. Parts Interchangeability

Optional
(OPT)

The parts are optional to and interchangeable with other parts having the same item number.

Supersedes, Superseded By
(SUPSDS, SUPSD BY)

The part supersedes and is not interchangeable with the original part.

Replaces, Replaced By
(REPLS, REPLD BY)

The part replaces and is interchangeable with, or is an alternate to, the original part.

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VENDORS

04621 HEXCEL CORPORATION
 11555 DUBLIN BLVD
 DUBLIN, CALIFORNIA 94568

09192 ALUMINUM COMPANY OF AMERICA VERNON WORKS
 5151 ALCOA AVENUE
 VERNON, CALIFORNIA 90058-3715

15653 MICRODOT INC AEROSPACE FASTENING SYS KAYNAR MFG DIV
 KAYNAR TECHNOLOGY KAYNAR DIV
 800 SOUTH STATE COLLEGE BLVD PO BOX 3001
 FULLERTON, CALIFORNIA 92634-3001

21335 TORRINGTON CO FAFNIR BEARING DIV
 59 FIELD STREET
 TORRINGTON, CONNECTICUT 06790-4942

38443 MRC BEARINGS
 402 CHANDLER STREET
 JAMESTOWN, NEW YORK 14701-3802

42838 NATIONAL RIVET AND MANUFACTURING COMPANY
 1-21 EAST JEFFERSON STREET
 WAUPUN, WISCONSIN 53963-2028

43991 FAG BEARING INCORPORATED
 118 HAMILTON AVENUE
 STAMFORD, CONNECTICUT 06904

52828 REPUBLIC FASTENER MFG CORP
 1300 RANCHO CONEJO BLVD
 NEWBURY PARK, CALIFORNIA 91320-1405

53551 ALLFAST FASTENING SYSTEMS INC
 15200 EAST DON JULIAN ROAD PO BOX 3166
 CITY OF INDUSTRY, CALIFORNIA 91745-1001

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VENDORS

55580 BRILES RIVET CORP
2640 VISTA PACIFIC DRIVE
OCEANSIDE, CALIFORNIA 92056-3514

71087 BOOTS ACFT NUT DIV TOWNSEND CO SEE TEXTRON INC CHERRY
FASTENER TOWNSEND DIV V11815

72962 ELASTIC STOP NUT A DIV OF HARTFORD INDUSTRIES INC
2330 VAUXHALL ROAD
UNION, NEW JERSEY 07083-5038

80539 SPS TECHNOLOGIES INC AEROSPACE PRODUCTS DIV
2701 SOUTH HARBOR BOULEVARD PO BOX 1259
SANTA ANA, CALIFORNIA 92702-1259

83086 NEW HAMPSHIRE BALL BEARINGS, INCORPORATED
ROUTE 202
PETERBOROUGH, NEW HAMPSHIRE 03458

92215 FAIRCHILD IND INC FAIRCHILD AEROSP FASTNR DIV DESIGN & ENGRG
3000 WEST LOMITA BLVD
TORRANCE, CALIFORNIA 90505-5102

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
AN960JD10L		6	15	4
AN960JD516L		6	40	1
AN960PD10L		4	10	4
		4	105	2
		5	10	4
AN960PD516L		4	40	1
		5	40	1
BACB10CG5		4	60	1
		5	60	1
		6	60	1
BACB28AM06B015A		2	5	2
BACB28X4C012		1	35	1
BACB28X5C020		4	50	2
		5	50	2
		6	50	2
BACB28X6F012		1	30	1
BACB30NF5-28		4	35	1
		5	35	1
		6	35	1
BACG20ZB0940		6	3	1
BACG20ZB1080		6	4	1
BACN10JA4		4	195	2
		5	130	2
		6	110	2
BACN10JC3		4	15	4
		4	110	1
		5	15	4
BACN10JC4		4	20	1
		5	20	1
BACN10JC5		4	45	1
		5	45	1
BACR15BA3AD		4	150	4
		4	190	4
		5	125	4
		6	105	4

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ	
BACR15BA4AD		4	125	26	
		4	140	4	
		4	170	12	
		4	180	4	
		5	105	30	
		5	115	4	
		6	120	14	
	BACR15BA4AD5		4	85	6
			5	85	6
			6	85	6
BACR15BB4AD		4	205	2	
BACR15BB4AD19		4	75	2	
		5	75	2	
		6	75	2	
BRF110A4		4	195	2	
		5	130	2	
		6	110	2	
BRF170A4		4	195	2	
		5	130	2	
		6	110	2	
BRH10A3		4	15	4	
		4	110	1	
		5	15	4	
BRH10A4		4	20	1	
		5	20	1	
BRH10A5		4	45	1	
		5	45	1	
DW5-1		4	60	1	
		5	60	1	
		6	60	1	
F177-4		4	195	2	
F177-4		5	130	2	
		6	110	2	
	F2400-4		4	195	2
		5	130	2	
		6	110	2	

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
GDW5KFS428		4	60	1
		5	60	1
		6	60	1
GDW5KTT		4	60	1
		5	60	1
		6	60	1
GDW5SD610		4	60	1
		5	60	1
		6	60	1
H10-3BAC		4	15	4
		4	110	1
		5	15	4
H10-4BAC		4	20	1
		5	20	1
H10-5BAC		4	45	1
		5	45	1
LLDW5-1		4	60	1
		5	60	1
		6	60	1
MS21042L3		6	20	4
MS21042L4		6	5	1
MS21042L5		6	45	1
NAS42DD4-54		4	80	2
		5	80	2
		6	80	2
NAS623-3-23		4	100	1
NAS6603-7		4	5	4
		5	5	4
		6	10	4
NS202101-02		4	15	4
		4	110	1
		5	15	4
NS202101-048		4	20	1
		5	20	1
		4	15	4
RMLH9075-3W		4	15	4
		4	110	1
		5	15	4
RMLH9075-4W		4	20	1
		5	20	1
		4	45	1
RMLH9075-5W		5	45	1
RMLH9075-5W		5	45	1
S258T0420-1		6	30	1
S258T420-1		4	30	1
		5	30	1
TN80-071-1		4	30	1
		5	30	1
		6	30	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
T6S1032J		4	15	4
		4	110	1
		5	15	4
T6S428J		4	20	1
		5	20	1
T6S524J		4	45	1
		5	45	1
VN303A02		4	15	4
		4	110	1
		5	15	4
VN303A048		4	20	1
		5	20	1
		1	40	1
141T6265-2		1	40	1
141T6265-3		1	5B	RF
141T6265-4		1	40A	1
141T6265-5		1	5C	RF
141T6510-3		2	10	1
141T6510-4		2	10A	1
141T6510-5		1	10	RF
141T6510-6		2	1	RF
		1	10A	RF
		2	1A	RF
258T3111-2		4	115	1
258T3214-1		4	160	1
258T3214-2		4	215	1
258T3214-3		4	130	1
258T3214-4		4	135	1
258T3214-5		4	210	1
258T3214-6		4	175	2
		6	125	2
258T3217-1		4	120	1
258T3217-2		4	165	1
258T3230-1		1	20	RF
258T3230-2		4	1	RF
		1	20A	RF
258T3230-3		4	1A	RF
		1	20B	RF
258T3230-4		4	1B	RF
		1	20C	RF
258T3401-1		4	1C	RF
		1	26	RF
258T3402-1		6	1	RF
258T3402-1		6	100	1
258T3403-1		6	135	1
258T4211-1		4	25	1
258T4211-3		5	25	1
		6	25	1

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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
258T4212-1		4	90	2
		5	90	2
		6	90	2
258T4213-1		4	70A	1
		5	70A	1
		6	70A	1
258T4213-2		4	95A	1
		5	95A	1
		6	95A	1
258T4213-3		4	70	1
		5	70	1
		6	70	1
258T4213-4		4	95	1
		5	95	1
		6	95	1
258T4218-2		5	110	2
258T4218-4		5	140	1
258T4218-5		5	140A	1
258T4218-6		5	110A	2
258T4219-2		5	100	1
258T4219-3		5	100A	1
258T4220-1		4	55	1
		5	55	1
258T4220-2		4	65	1
		5	65	1
258T4220-4		4	55A	1
		5	55A	1
		6	55	1
258T4220-5		4	65A	1
		5	65A	1
		6	65	1
258T4220-7		4	55B	1
		5	55B	1
		6	55A	1
258T4220-8		4	65B	1
		5	65B	1
		6	65A	1
258T4240-2		1	25	RF
258T4240-3		5	1	RF
		1	25A	RF
258T4240-4		5	1A	RF
		1	25B	RF
258T4240-5		5	1B	RF
		1	25C	RF
		5	1C	RF

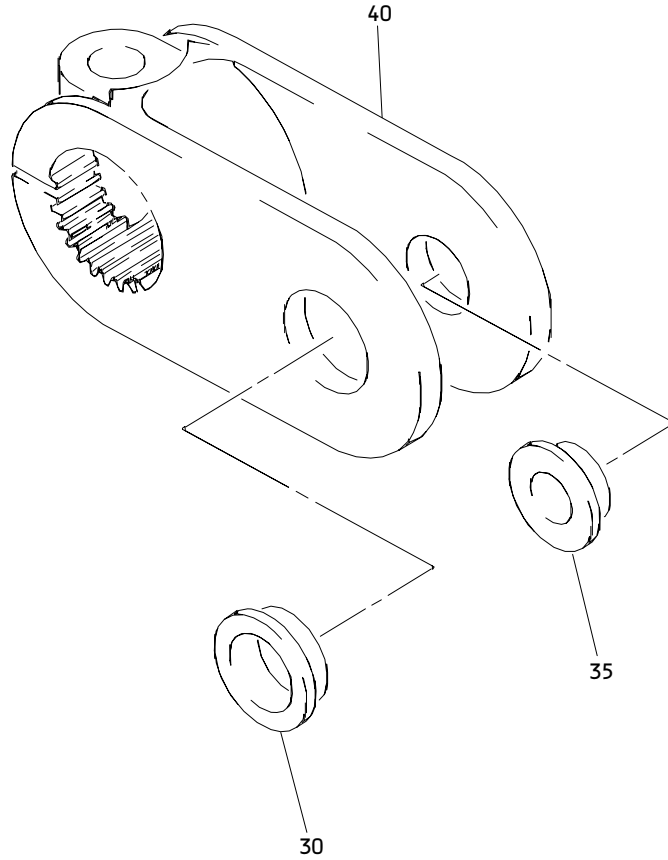
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PART NUMBER	AIRLINE PART NO.	FIG.	ITEM	TTL REQ
43610-048		4	195	2
		5	130	2
		6	110	2
50-3361-8065		4	155	2
		4	200	1
		5	135	2
50-3361-8200		4	145	2
		4	185	2
		5	120	2
50-3361-8217		6	130	2
50-3361-8680		4	155A	2
		6	115B	2
		4	200A	1
50-3361-8681		4	200A	1
50-3361-8682		5	135B	2
50-3361-8683		5	135A	2
96-02		4	15	4
		4	110	1
		5	15	4
96-048		4	20	1
		5	20	1
		4	45	1
96-054		4	45	1
		5	45	1

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Entry Girt Bar Carrier Crank Assembly
Figure 1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01-			COMPONENTS-ENTRY/SVCE DOOR		
-5	143T6265-3		DELETED		
-5A	143T6265-5		DELETED		
-5B	141T6265-3		CRANK ASSY-ENTRY GIRT BAR CARRIER	A	RF
-5C	141T6265-5		CRANK ASSY-ENTRY GIRT BAR CARRIER	B	RF
-10	141T6510-5		CRANK ASSY-ENTRY/SVCE DOORS CLG PNL LATCH MECH INPUT (FOR DETAILS SEE FIG. 2)	C	RF
-10A	141T6510-6		CRANK ASSY-ENTRY/SVCE DOORS CLG PNL LATCH MECH INPUT (FOR DETAILS SEE FIG. 2)	D	RF
-15	258T1152-1		DELETED		
-20	258T3230-1		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 4)	F	RF
-20A	258T3230-2		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 4)	G	RF
-20B	258T3230-3		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 4)	K	RF
-20C	258T3230-4		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 4)	L	RF

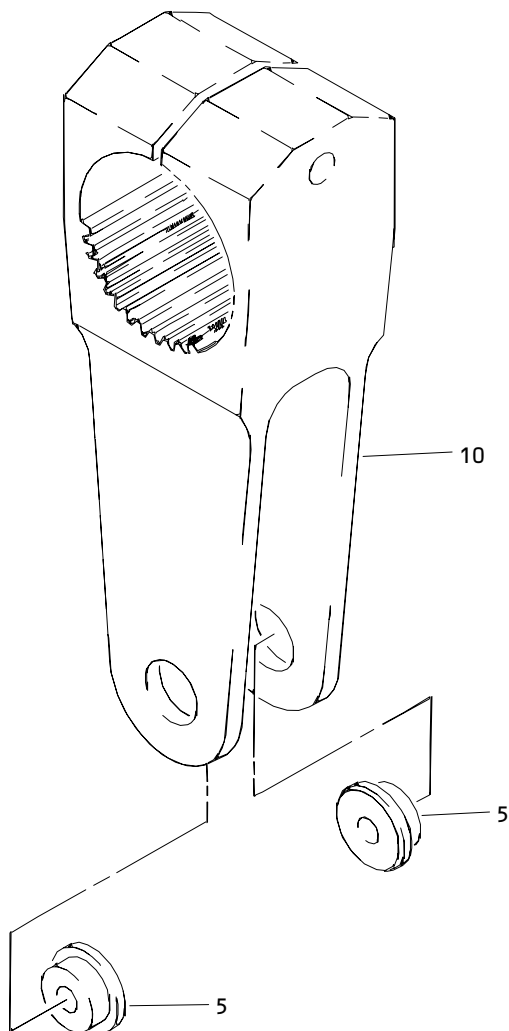
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
01- -25	258T4240-2		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 5)	H	RF
-25A	258T4240-3		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 5)	J	RF
-25B	258T4240-4		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 5)	M	RF
-25C	258T4240-5		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (FOR DETAILS SEE FIG. 5)	N	RF
-26	258T3401-1		BRACKET ASSY-SECT. 43 MID-ENTRY DOOR FXD PULLEY (FOR DETAILS SEE FIG. 6)	P	RF
30	BACB28X6F012		.BUSHING	A,B	1
35	BACB28X4C012		.BUSHING	A,B	1
40	141T6265-2		.CRANK- (OPT ITEM 40A)	A,B	1
-40A	141T6265-4		.CRANK- (OPT ITEM 40)	A,B	1

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Entry/Service Doors Ceiling Panel Latch Mechanism Input Crank Assembly
Figure 2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
02- -1	141T6510-5		CRANK ASSY-ENTRY/SVCE DOORS CLG PNL LATCH MECH INPUT	A	RF
-1A	141T6510-6		CRANK ASSY-ENTRY/SVCE DOORS CLG PNL LATCH MECH INPUT	B	RF
5	BACB28AM06B015A		.BUSHING		2
10	141T6510-3		.CRANK-INPUT	A	1
-10A	141T6510-4		.CRANK-INPUT	B	1

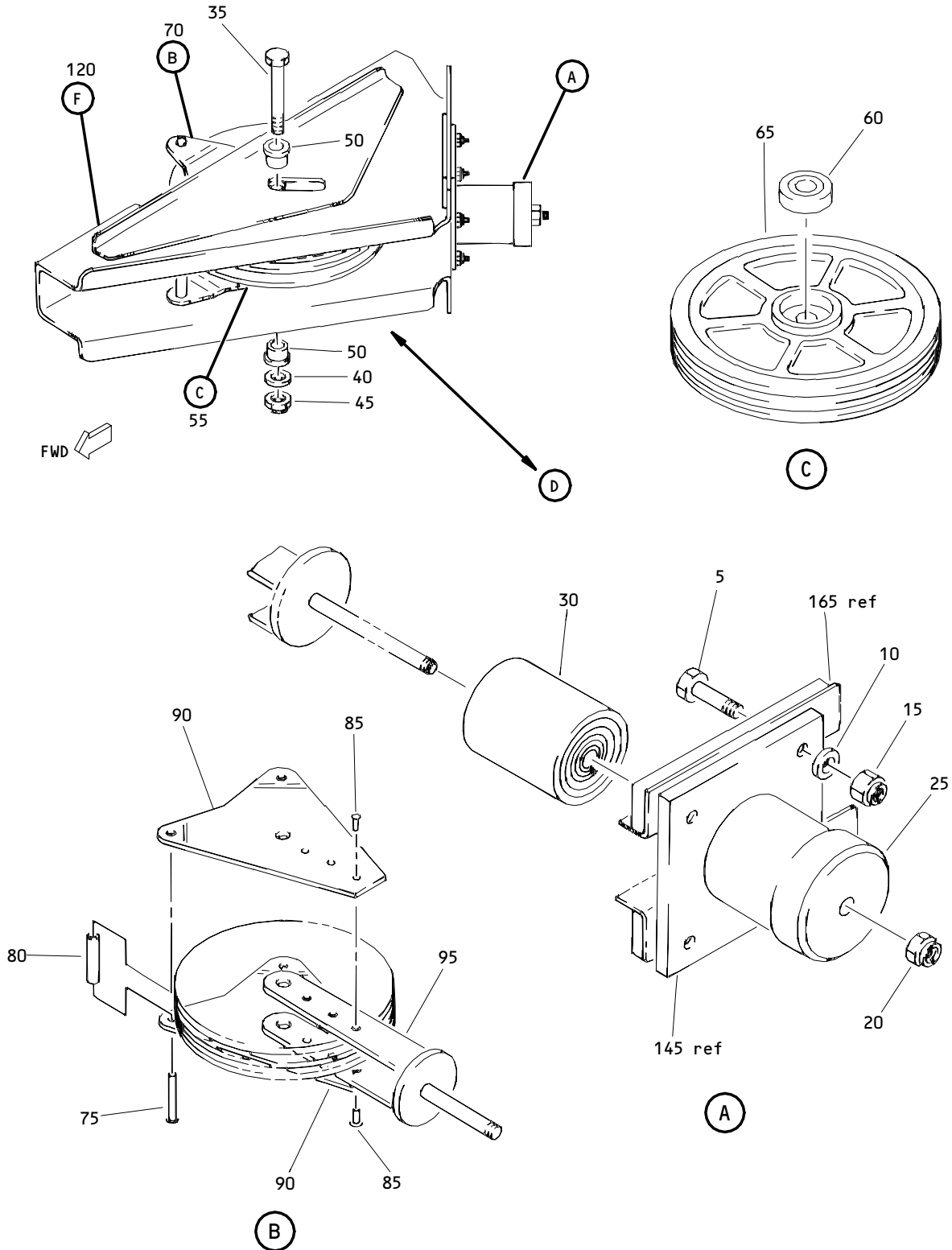
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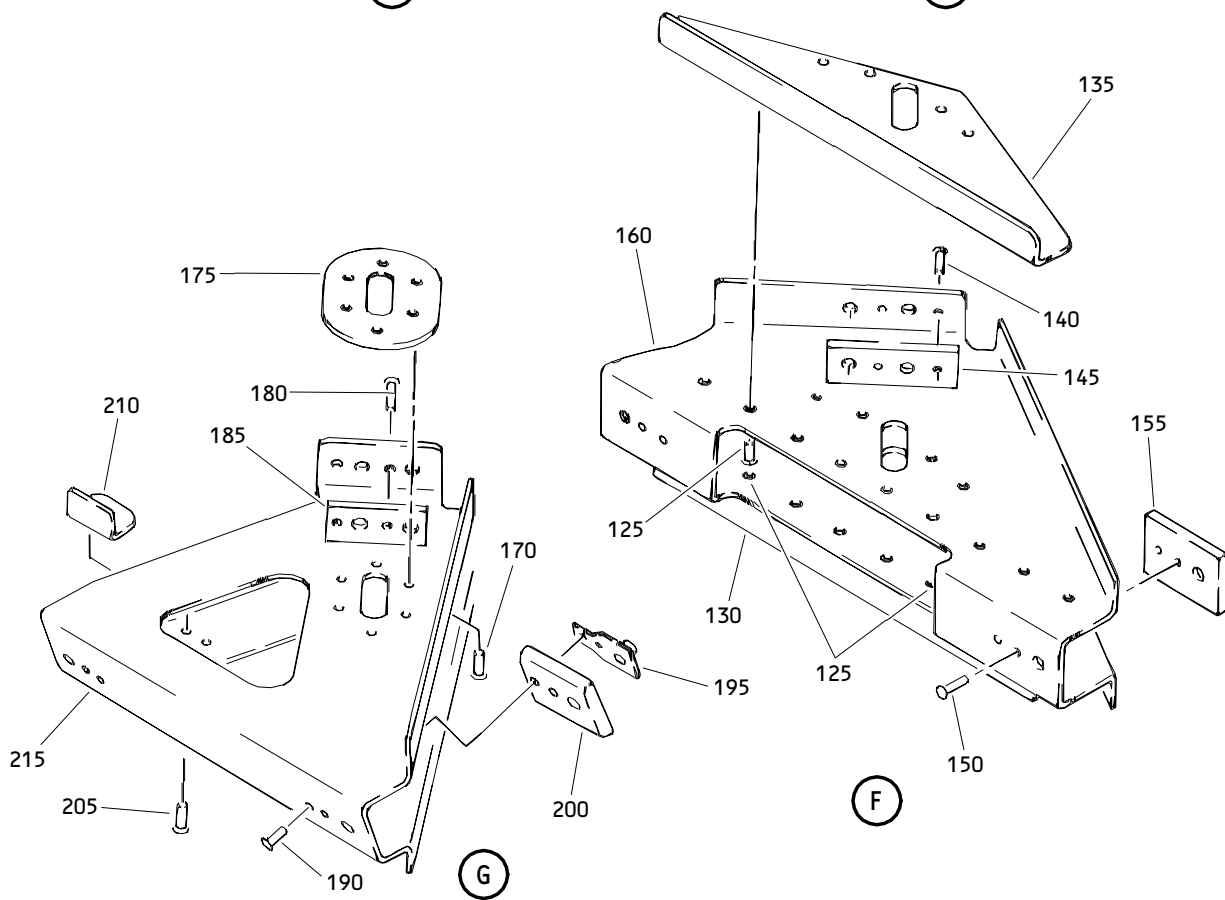
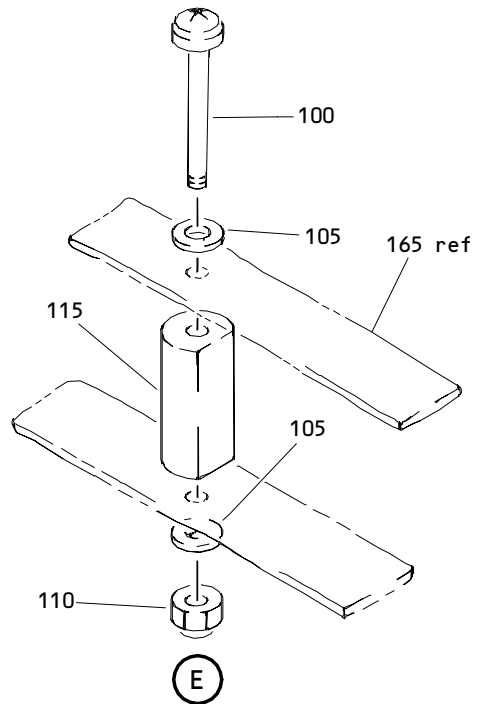
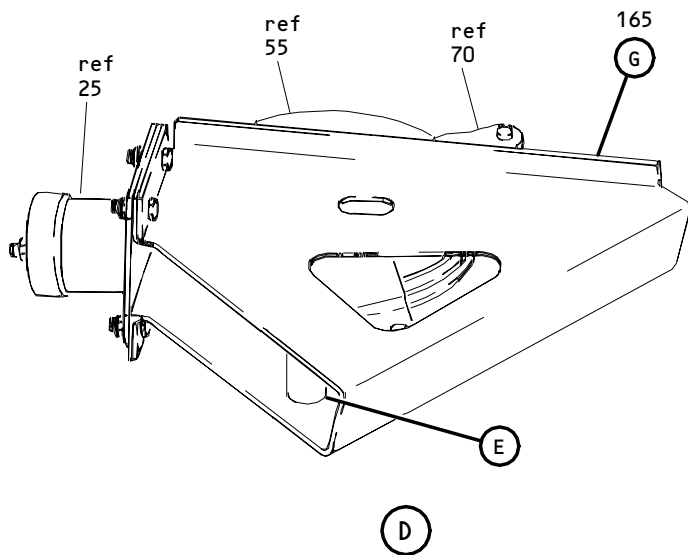
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Section 41 Entry/Service Door Fixed Pulley Bracket Assembly
Figure 4 (Sheet 1)

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Section 41 Entry/Service Door Fixed Pulley Bracket Assembly
 Figure 4 (Sheet 2)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04- -1	258T3230-1		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (PRE SB 52-37)	A	RF
-1A	258T3230-2		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (PRE SB 52-37)	B	RF
-1B	258T3230-3		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (POST SB 52-37)	C	RF
-1C	258T3230-4		BRACKET ASSY-SECT. 41 ENTRY/SVCE DOOR FXD PULLEY (POST SB 52-37)	D	RF
5	NAS6603-7		.BOLT		4
10	AN960PD10L		.WASHER		4
15	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-20	H10-4BAC		.NUT- (V15653) (SPEC BACN10JC4) (OPT NS202101-048 (V80539)) (OPT RMLH9075-4W (V72962)) (OPT T6S428J (V71087)) (OPT VN303A048 (V92215)) (OPT 96-048 (V80539)) (OPT BRH10A4 (V52828))		1
25	258T4211-1		.HOUSING		1
30	TN80-071-1		.CARTRIDGE- (V04621) (SPEC S258T420-1)		1
35	BACB30NF5-28		.BOLT		1
40	AN960PD516L		.WASHER		1
45	H10-5BAC		.NUT- (V15653) (SPEC BACN10JC5) (OPT RMLH9075-5W (V72962)) (OPT T6S524J (V71087)) (OPT 96-054 (V80539)) (OPT BRH10A5 (V52828))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-					
50	BACB28X5C020		.BUSHING		2
55	258T4220-1		.PULLEY ASSY	A,B	1
-55A	258T4220-4		.PULLEY ASSY- (OPT ITEM 055B)	C,D	1
-55B	258T4220-7		.PULLEY ASSY- (OPT ITEM 055A)	C,D	1
60	GDW5KFS428		..BEARING- (V21335) (SPEC BACB10CG5) (OPT GDW5KTT (V43991)) (OPT LLDW5-1 (V38443)) (OPT DW5-1 (V85305)) (OPT GDW5SD610 (V83086))		1
65	258T4220-2		..PULLEY	A,B	1
-65A	258T4220-5		..PULLEY- (USED ON ITEM 55A)	C,D	1
-65B	258T4220-8		..PULLEY- (USED ON ITEM 55B)	C,D	1
70	258T4213-3		.FORK ASSY- (OPT ITEM 70A)		1
-70A	258T4213-1		.FORK ASSY- (OPT ITEM 70)		1
75	BACR15BB4AD19		..RIVET- (V09192) (SPEC BACR15BB4AD19) (OPT BACR15BB4AD19 (V42838)) (OPT BACR15BB4AD19 (V53551)) (OPT BACR15BB4AD19 (V55580))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
04-80	NAS42DD4-54		..SPACER		2
85	BACR15BA4AD5		..RIVET- (V09192) (SPEC BACR15BA4AD5) (OPT BACR15BA4AD5 (V42838)) (OPT BACR15BA4AD5 (V53551)) (OPT BACR15BA4AD5 (V55580))		6
90	258T4212-1		..PLATE-CABLE GUARD		2
95	258T4213-4		..FORK- (USED ON ITEM 70)		1
-95A	258T4213-2		..FORK- (USED ON ITEM 70A)		1
100	NAS623-3-23		.BOLT	B,D	1
105	AN960PD10L		.WASHER	B,D	2
110	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))	B,D	1
115	258T3111-2		.STRIP-RUB	B,D	1
120	258T3217-1		.BRACKET ASSY	A,C	1
125	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	A,C	26
130	258T3214-3		..STIFFENER	A,C	1
135	258T3214-4		..STIFFENER	A,C	1
140	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	A,C	4
145	50-3361-8200		..FILLER-RADIUS	A,C	2
150	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	A,C	4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R 04-155	50-3361-8065		..FILLER-RADIUS (OPT ITEM 155A)	A,C	2
R 155A	50-3361-8680		..FILLER-RADIUS (OPT ITEM 155)	A,C	2
160	258T3214-1		..BRACKET	A,C	1
165	258T3217-2		..BRACKET ASSY	B,D	1
170	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	B,D	12
175	258T3214-6		..DOUBLER	B,D	2
180	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)	B,D	4
185	50-3361-8200		..FILLER-RADIUS	B,D	2
190	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)	B,D	4
195	F177-4		..NUTPLATE- (V72962) (SPEC BACN10JA4) (OPT F2400-4 (V15653)) (OPT 43610-048 (V80539)) (OPT BRF110A4 (V52828)) (OPT BRF170A4 (V52828))	B,D	2
R -200	50-3361-8065		..FILLER-RADIUS (OPT ITEM 200A)	B,D	1
R 200A	50-3361-8681		..FILLER-RADIUS (OPT ITEM 200)	B,D	1
205	BACR15BB4AD		..RIVET- (SIZE DETERMINE ON INST)	B,D	2

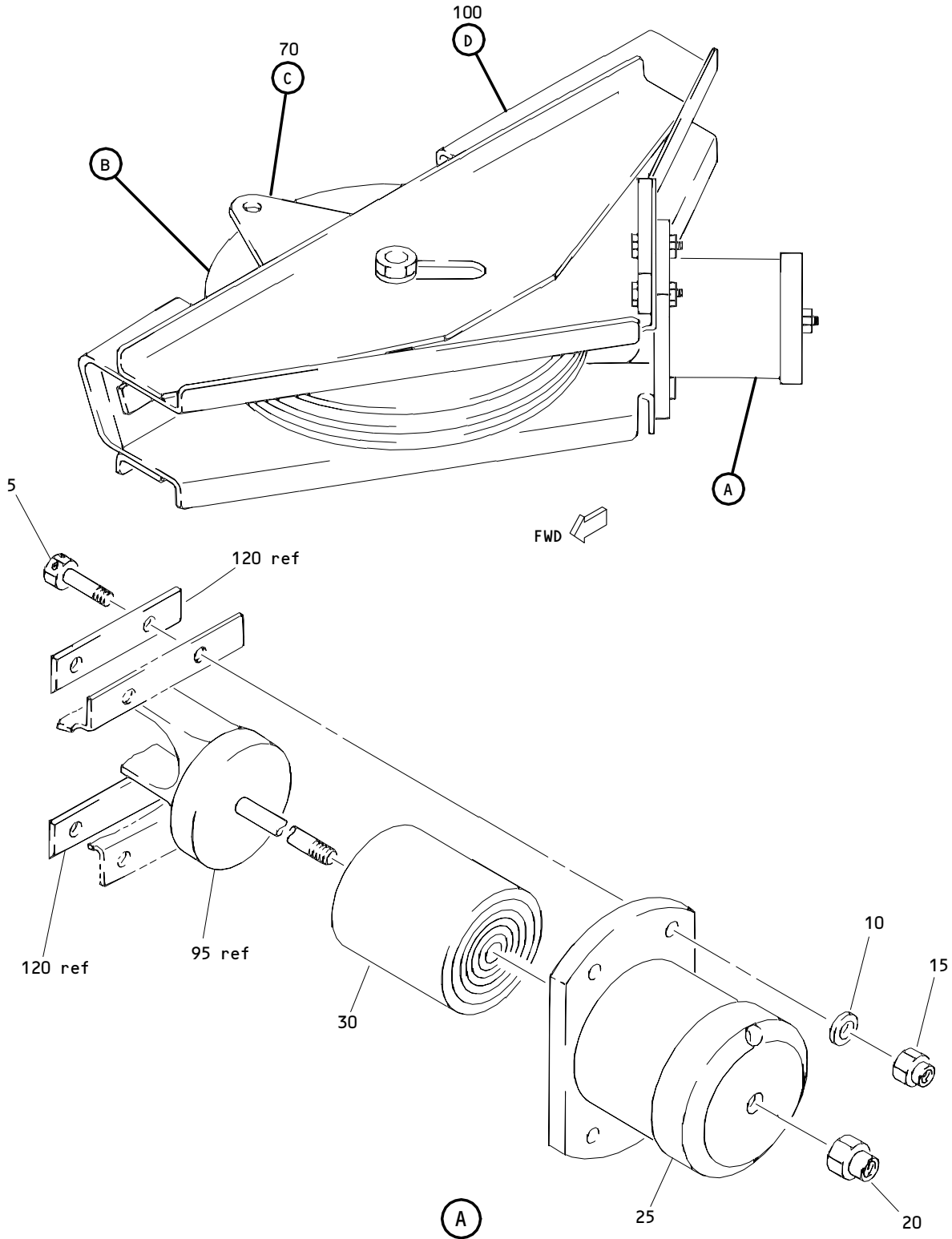
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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE	EFF CODE	QTY PER ASSY
04- 210 215	258T3214-5 258T3214-2		1234567 ..CLIP ..BRACKET	B,D B,D	1 1

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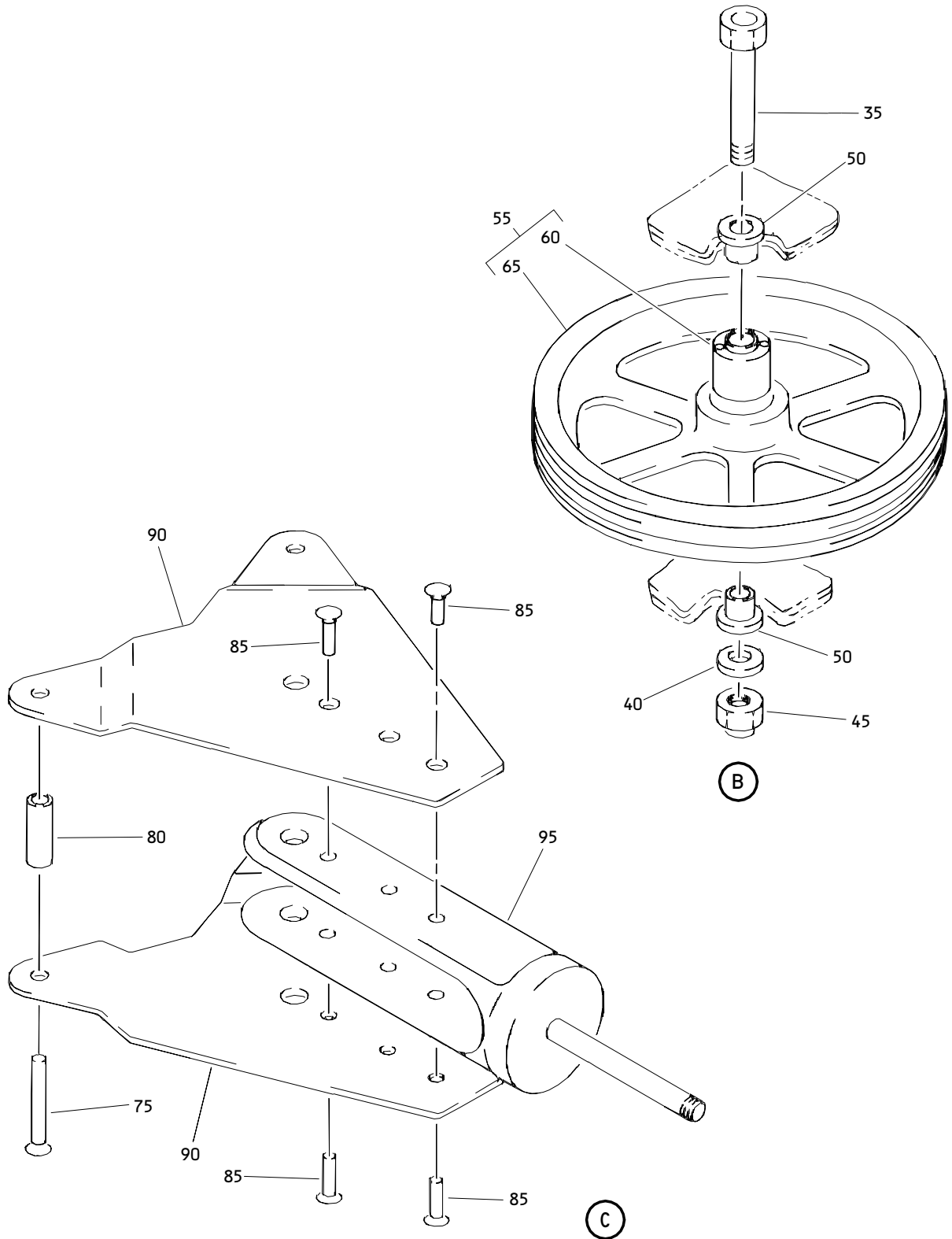
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Section 46 Entry/Service Door Fixed Pulley Bracket Assembly
 Figure 5 (Sheet 1)

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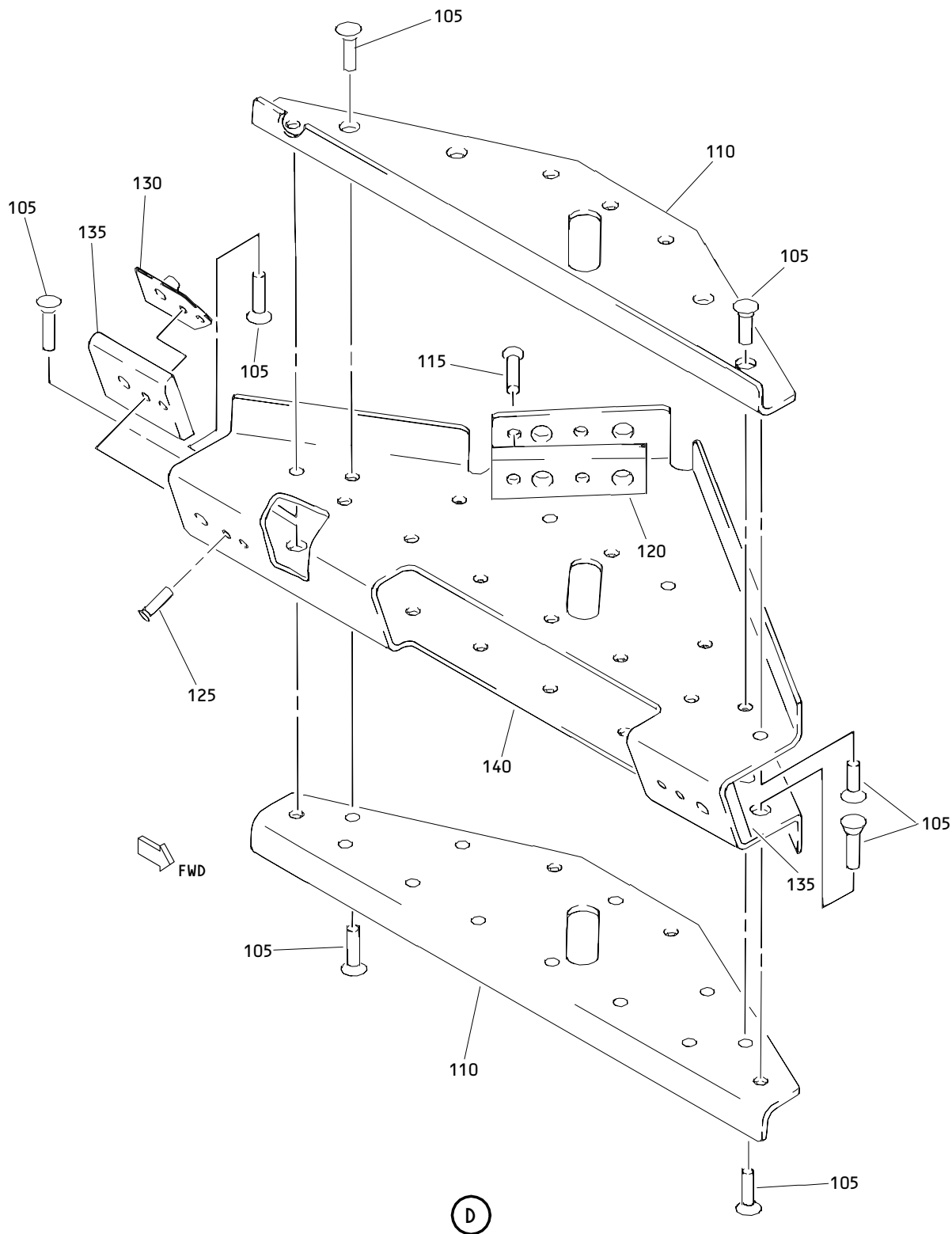
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Section 46 Entry/Service Door Fixed Pulley Bracket Assembly
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Section 46 Entry/Service Door Fixed Pulley Bracket Assembly
 Figure 5 (Sheet 3)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- -1	258T4240-2		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (PRE SB 52-37)	A	RF
-1A	258T4240-3		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (PRE SB 52-37)	B	RF
-1B	258T4240-4		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (POST SB 52-37)	C	RF
-1C	258T4240-5		BRACKET ASSY-SECT. 46 ENTRY/SVCE DOOR FXD PULLEY (POST SB 52-37)	D	RF
5	NAS6603-7		.BOLT		4
10	AN960PD10L		.WASHER		4
15	H10-3BAC		.NUT- (V15653) (SPEC BACN10JC3) (OPT NS202101-02 (V80539)) (OPT RMLH9075-3W (V72962)) (OPT T6S1032J (V71087)) (OPT VN303A02 (V92215)) (OPT 96-02 (V80539)) (OPT BRH10A3 (V52828))		4

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-20	H10-4BAC		.NUT- (V15653) (SPEC BACN10JC4) (OPT NS202101-048 (V80539)) (OPT RMLH9075-4W (V72962)) (OPT T6S428J (V71087)) (OPT VN303A048 (V92215)) (OPT 96-048 (V80539)) (OPT BRH10A4 (V52828))		1
25	258T4211-1		.HOUSING		1
30	TN80-071-1		.CARTRIDGE- (V04621) (SPEC S258T420-1)		1
35	BACB30NF5-28		.BOLT		1
40	AN960PD516L		.WASHER		1
45	H10-5BAC		.NUT- (V15653) (SPEC BACN10JC5) (OPT RMLH9075-5W (V72962)) (OPT T6S524J (V71087)) (OPT 96-054 (V80539)) (OPT BRH10A5 (V52828))		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-					
50	BACB28X5C020		.BUSHING		2
55	258T4220-1		.PULLEY ASSY	A,B	1
-55A	258T4220-4		.PULLEY ASSY- (OPT ITEM 55B)	C,D	1
-55B	258T4220-7		.PULLEY ASSY- (OPT ITEM 55A)	C,D	1
60	GDW5KFS428		..BEARING- (V21335) (SPEC BACB10CG5) (OPT GDW5KTT (V43991)) (OPT LLDW5-1 (V38443)) (OPT DW5-1 (V85305)) (OPT GDW5SD610 (V83086))		1
65	258T4220-2		..PULLEY	A,B	1
-65A	258T4220-5		..PULLEY- (USED ON ITEM 55A)	C,D	1
-65B	258T4220-8		..PULLEY- (USED ON ITEM 55B)	C,D	1
70	258T4213-3		.FORK ASSY- (OPT ITEM 70A)		1
-70A	258T4213-1		.FORK ASSY- (OPT ITEM 70)		1
75	BACR15BB4AD19		..RIVET- (V09192) (SPEC BACR15BB4AD19) (OPT BACR15BB4AD19 (V42838)) (OPT BACR15BB4AD19 (V53551)) (OPT BACR15BB4AD19 (V55580))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05-80	NAS42DD4-54		..SPACER		2
85	BACR15BA4AD5		..RIVET- (V09192) (SPEC BACR15BA4AD5) (OPT BACR15BA4AD5 (V42838)) (OPT BACR15BA4AD5 (V53551)) (OPT BACR15BA4AD5 (V55580))		6
90	258T4212-1		..PLATE-CABLE GUARD		2
95	258T4213-4		..FORK- (USED ON ITEM 70)		1
-95A	258T4213-2		..FORK- (USED ON ITEM 70A)		1
100	258T4219-2		.BRACKET ASSY	A,C	1
-100A	258T4219-3		.BRACKET ASSY	B,D	1
105	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)		30
110	258T4218-2		..ANGLE	A,C	2
-110A	258T4218-6		..ANGLE	B,D	2
115	BACR15BA4AD		..RIVET- (SIZE DETERMINE ON INST)		4
120	50-3361-8200		..FILLER		2
125	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		4
130	F177-4		..NUTPLATE- (V72962) (SPEC BACN10JA4) (OPT F2400-4 (V15653)) (OPT 43610-048 (V80539)) (OPT BRF110A4 (V52828)) (OPT BRF170A4 (V52828))		2
R -135	50-3361-8065		..FILLER- (OPT ITEM 135A)	A,C	2
R 135A	50-3361-8683		..FILLER- (OPT ITEM 135)	A,C	2
R -135B	50-3361-8682		..FILLER- (OPT ITEM 135C)	B,D	2
R -135C	50-3361-8065		..FILLER- (OPT ITEM 135B)	B,D	2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
05- 140	258T4218-4		..BRACKET	A,C	1
-140A	258T4218-5		..BRACKET	B,D	1

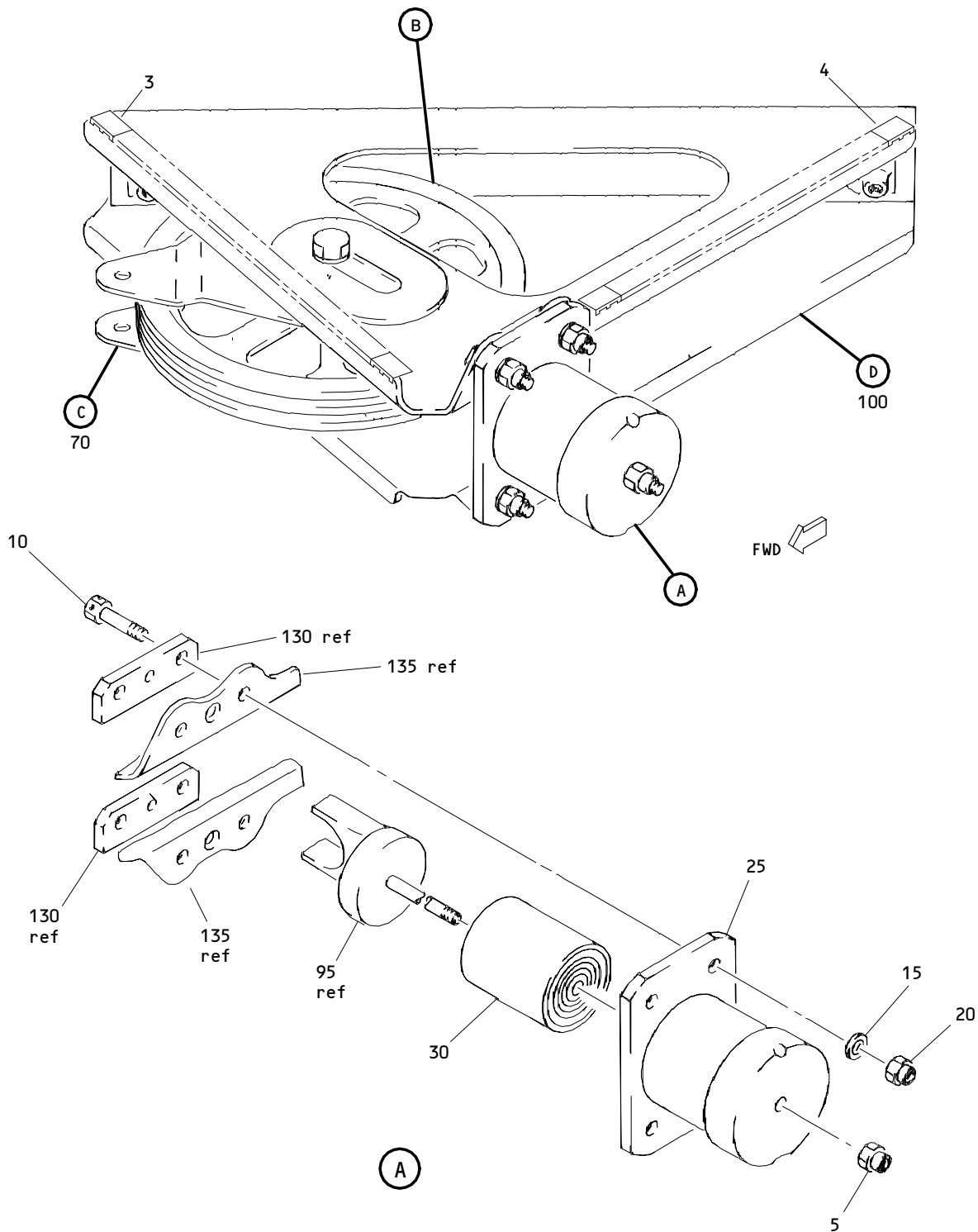
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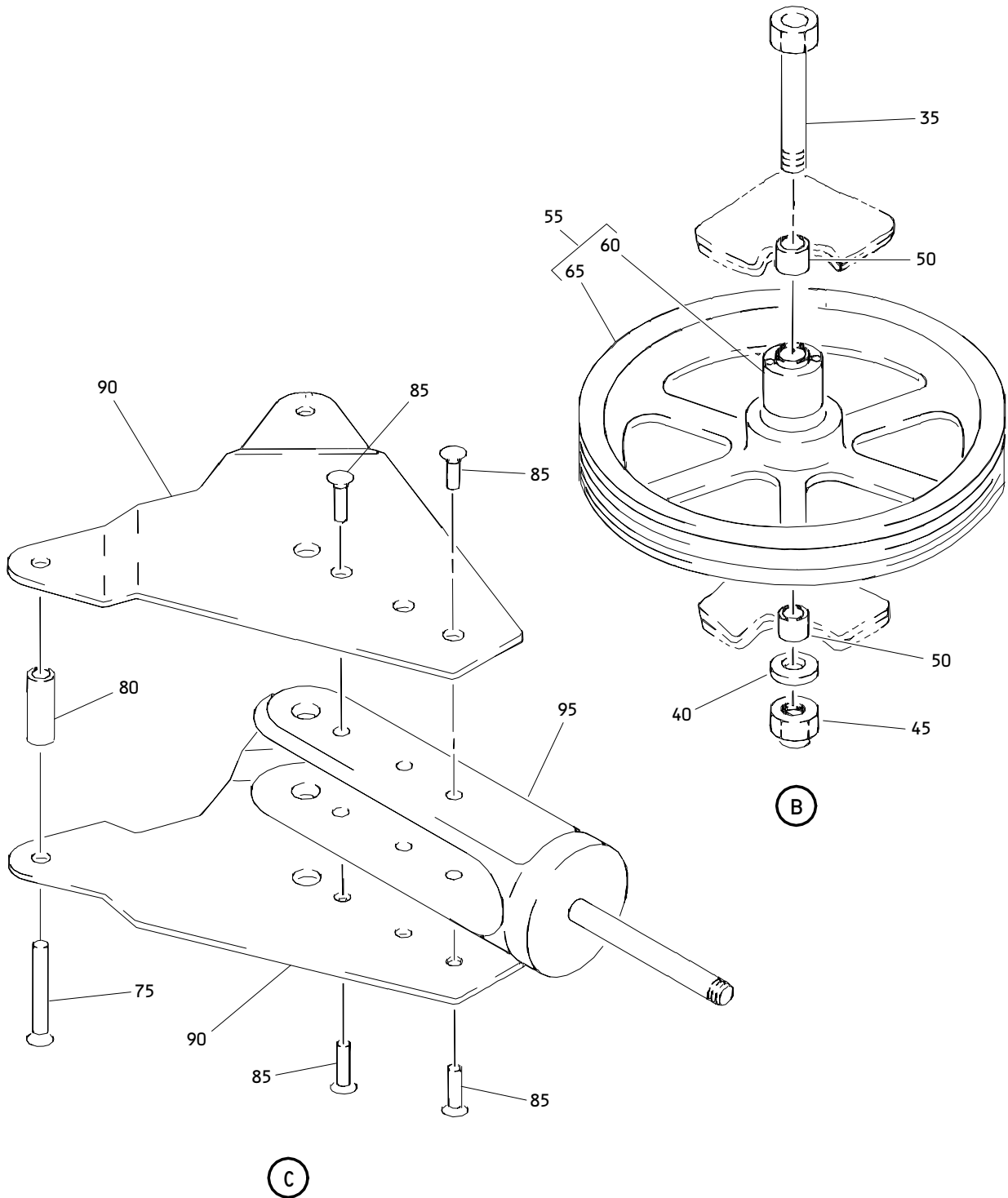
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Sect. 43 Mid-Entry Door Fixed Pulley Bracket Assembly
 Figure 6 (Sheet 1)

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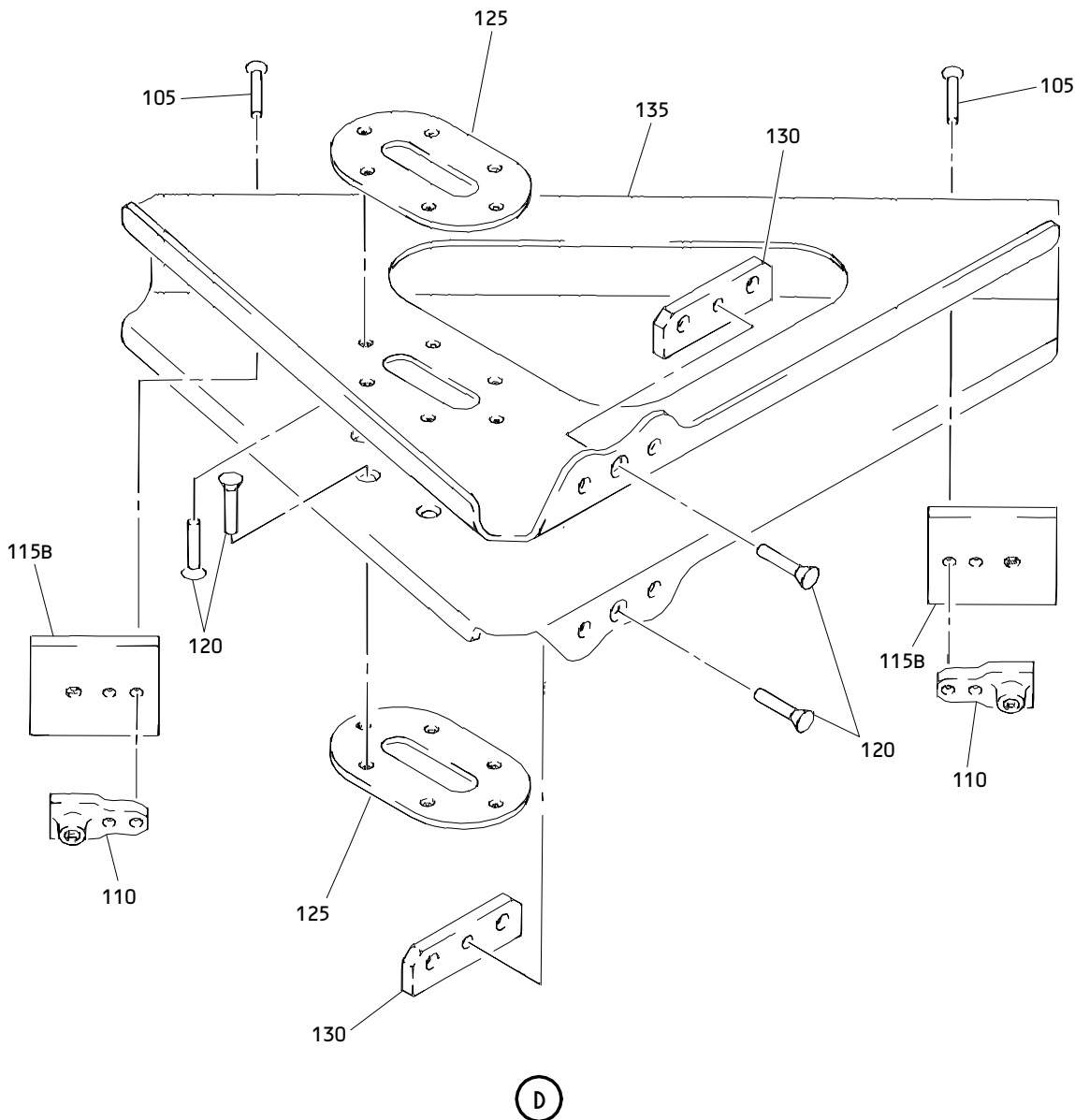
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Sect. 43 Mid-Entry Door Fixed Pulley Bracket Assembly
Figure 6 (Sheet 2)

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Sect. 43 Mid-Entry Door Fixed Pulley Bracket Assembly
 Figure 6 (Sheet 3)

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06- -1	258T3401-1		BRACKET ASSY-SECT. 43 MID-ENTRY DOOR FXD PULLEY		RF
R 3	BACG20ZB0940		.GROMMET		1
R 4	BACG20ZB1080		.GROMMET		1
5	MS21042L4		.NUT		1
10	NAS6603-7		.BOLT		4
15	AN960JD10L		.WASHER		4
20	MS21042L3		.NUT		4
25	258T4211-3		.HOUSING		1
30	TN80-071-1		.CARTRIDGE- (V04621) (SPEC S258T0420-1)		1
35	BACB30NF5-28		.BOLT		1
40	AN960JD516L		.WASHER		1
45	MS21042L5		.NUT		1
50	BACB28X5C020		.BUSHING		2
R 55	258T4220-4		.PULLEY ASSY- (OPT ITEM 55A)		1
R -55A	258T4220-7		.PULLEY ASSY- (OPT ITEM 55)		1
60	GDW5KFS428		..BEARING- (V21335) (SPEC BACB10CG5) (OPT GDW5KTT (V43991)) (OPT LLDW5-1 (V38443)) (OPT DW5-1 (V85305)) (OPT GDW5SD610 (V83086))		1
65	258T4220-5		..PULLEY- (USED ON ITEM 55)		1
-65A	258T4220-8		..PULLEY- (USED ON ITEM 55A)		1
70	258T4213-3		.FORK ASSY- (OPT ITEM 70A)		1
-70A	258T4213-1		.FORK ASSY- (OPT ITEM 70)		1

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
06-75	BACR15BB4AD19		..RIVET- (V09192) (SPEC BACR15BB4AD19) (OPT BACR15BB4AD19 (V42838)) (OPT BACR15BB4AD19 (V53551)) (OPT BACR15BB4AD19 (V55580))		2
80	NAS42DD4-54		..SPACER		2
85	BACR15BA4AD5		..RIVET- (V09192) (SPEC BACR15BA4AD5) (OPT BACR15BA4AD5 (V42838)) (OPT BACR15BA4AD5 (V53551)) (OPT BACR15BA4AD5 (V55580))		6
90	258T4212-1		..PLATE-CABLE GUARD		2
95	258T4213-4		..FORK- (USED ON ITEM 70)		1
-95A	258T4213-2		..FORK- (USED ON ITEM 70A)		1
100	258T3402-1		.BRACKET ASSY		1
105	BACR15BA3AD		..RIVET- (SIZE DETERMINE ON INST)		4
110	F177-4		..NUTPLATE- (V72962) (SPEC BACN10JA4) (OPT F2400-4 (V15653)) (OPT 43610-048 (V80539)) (OPT BRF110A4 (V52828)) (OPT BRF170A4 (V52828))		2

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FIG. & ITEM	PART NO.	AIRLINE PART NUMBER	NOMENCLATURE 1234567	EFF CODE	QTY PER ASSY
R	06-				
	115	50-3361-8065	DELETED		
	115A	50-3361-8679	DELETED		
	115B	50-3361-8680	..FILLER-RADIUS		2
	120	BACR15BA4AD	..RIVET- (SIZE DETERMINE ON INST)		14
	125	258T3214-6	..DOUBLER		2
	130	50-3361-8217	..FILLER-RADIUS		2
	135	258T3403-1	..BRACKET		1

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